

ENGINEERING CHANGE NOTICE DART AEROSPACE LTD

PH CHANGE TO
07.07.11 ECN #1000

Date: 07.06.29	Job No.: 00082	ADR Yes/No: Y	ADR Date: 07.03.26	ECN #: 995
Product No.: D205-634		Created By: PH	Approved By: PH	
Product Name: 205/210/212/412 REPLACEMENT SKIDTUBES		Checked By: PH	General Manager Approval:	

Distribution	Reqd	Resp	Received
Production Manager	X	LL	11/07/07
Production Engineering Coord	X	JLM/EC	11/07/07
Director Quality Assurance			
Customer Order Processing			

Distribution	Reqd	Resp	Received
Customer Technical Support			
Marketing	X	SW	20/07/07
Quality Coordinator	X	DT	20/07/07
Quality Inspector	X	JM	20/07/07

Reason for Change:

- CHANGE WEARPLATES TO STAINLESS STEEL, ADD RUBBER GASKET, ADD DSI 9372 KITS

Documents Affected:

- MDL-D205-634 REV B - D2580 REV D
- DSI 9372 REV A - D2596 REV D
- D205-634 REV D - D3564 REV C
- ICA-D205-634 REV 1 - D3566 REV B

#	Engineering Actions	Reqd	Resp	Notes	Complete
1	Required Documents/Drawings Under Review	NO			
2	Update Blue/Pink/DSI Folder and Electronic Files	YES	KJ	D205-634, ICA-D205-634, DO NOT ADD DSI 9372	07.07.04
3	Update D-Part/M-Drawing/DSI/DEO Master Binders	YES	KJ	SEE ABOVE	07.07.04
4	Update Grey Project Binder	YES	KJ		07.07.04
5	Move Electronic Files	YES	KJ		07.07.04
6	Update Master Document List (MDL) Rev B	YES	PH	SEE MDL-D205-634 REV B	07.07.24
7	Update Document Record (DR) Rev. 3	YES	KJ		07.07.04
8	Create/Update Change Record Form	YES	KJ	SEE BELOW	07.07.04
9	Create/Update PPP's	YES	KJ	SEE BELOW	07.07.04
10	Update Controlled PDF Files	YES	KJ	SEE ABOVE	07.07.04
11	Notify TC/FAA of Change	YES	PH	D3564, D3566 (0412-242)	07.07.24
12	Update QSI 021 and/or STC Approval List	NO			
13	Update Product Development Summary	NO			
14	Update Accpac Database	YES	KJ	VERIFY PART NUMBERS ARE IN ACCPAC	07.07.04
15	Update Access (ARC) Database	YES	KJ	DSI 9372-011/-013 only CHG-001	07.07.04
16	Update/Verify ARC	YES	KJ	"	07.07.04
17	Update Paperwork Kits in Production	NO			
18	Update Qpulse/Laminated Dwgs	YES	KJ	D2580	07.07.05
19	Update Product Compatability Matrix	NO			
20	Create Eurocopter Form (FEE)	NO			
21					

#	Production Actions	Reqd	Resp	Notes	Complete
22	Create/Update Coss IPP/BOM	YES	JLM/EC	WEARPLATES, GASKET, HARDWARE, DSI 9372	07.07.09
23	Update FAI Sheets	YES	KJ/JLM	D3564, D3566 - NEW FLAT PATTERNS	07.07.09
24	Create/Update CNC Programs	YES	JLM/EC	D3564, D3566 - NEW FLAT PATTERNS	07.07.09
25	Create/Update Tooling	YES	JLM/EC	ADDITIONAL WEARPLATES	07.07.09
26	Red Tag Stock (Specify)	YES	JM/DT	DO NOT SEND DIFFERENT CHANGE #'S AS PAIRS	07.07.09
27	Rework/Scrap Current Production and/or Stock	NO			
28	Update Paperwork Kits in Stock	NO			
29	Create/Update MPP	NO			
30					

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
31	Notify Previous Customers	NO			
32	Notify Eurocopter France	NO			
33					

Description / Action:

PROCEED AS INDICATED ABOVE
DO NOT ADD DSI 9372 TO BLUE/PINK FILE OF D205-634
CHANGE NUMBER UPDATE: 011 @ CHG 005, 041 @ CHG 002, 015 @ 004, 045 @ 002
DSI 9372-011/-013 @ CHG-001

- CHANGE DSI 9173 '011 REQUEST ONLY